Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Drive Automotive / Magna
Job Number	FC-25-25515-1
Part Name	LH Reinforcing Plate, 9636933

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

*****Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system*****

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-30-316	3/16" Steel Springs for 30" Drive Unit	19	
#24	Rubber Isolation Feet for Base Drive	4	
Conveyor Hopper Parts	**SN: 414278**		
P2-14-036	Belt for 14 x 36 Conveyor, P2 Style Gray Diamond Embossed PVC	1	
30-7114A	14" Universal Idler Pulley Assembly	1	Includes: Pulley, Bearings, Drive Shaft, and Hardware
40-7314-RA-SM5M	14" Universal Drive Pulley Assembly		Includes: Pulley, Bearings, Drive Shaft, and Hardware
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G100AS	100:1 Gearhead for Motor	1	
CC040KHBLF	Oriental Motor 4M Cable for Motor to Driver	1	
Outfeed Conveyor	**SN: 414281**		
U4-03-036	Replacement Belt for 3 x 36 Conveyor, U4 Style White Urethane	1	
40-4002-RA-SM5M	3" Universal Drive Pulley Assembly	1	Includes: Pulley, Bearings, Drive Shaft, and Hardware

30-7303A	3" Universal Idler Pulley Assembly	1	Includes: Pulley, Bearings, Drive Shaft, and Hardware
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G30AS	100:1 Gearhead for Motor	1	
CC030KHBLF	Oriental Motor 3M Cable for Motor to Driver	1	
Control Components			
3025570000	Weidmuller, 1PH, PRO ECO II, 120W 24V 5A, Switch-Mode Power Supply.	1	
121-000-2005	Rodix FC-205 Plus Controller for Bowl	1	
BLE2D60-A	Oriental Motor, Driver for WB Hopper and Outfeed	2	
2080-L50E-24QBB	Allen-Bradley PLC	1	
2080-IQ4OB4	I/O Module for PLC	2	
1122770000	Weidmuller Relay, 24V, 1CO	7	
B1N1C3	Noark 3A Breaker	3	
ZS3EV733-IP65	Baco 25A Main Disconnect	1	
EX9PBA31	Noark Electric 22mm Pushbutton, Green	2	
EX9PBA42	Noark Electric 22mm Pushbutton, Red	1	
EX9PBS444	Noark Electric 22mm Twist Pushbutton	1	
EX9IL2N3	Noark Electric 22mm Green Pilot LIght	1	
Sensors and Cables			
Q4XTBLAF500Q8	Banner Q4X Laser Sensor for Bowl Level Sensor	1	
Q4XTBLAF300Q8	Banner Q4X Laser Sensor for Bowl Discharge Sensor	1	
RKT4-225/5M	Lumberg Cordset for Q4X, Part Present Prox, and Position Sensors	8	
ER-GL08P03C	Keyence Prox Sensor for Nest Part Present	2	
D-M9P-1046	SMC Position Sensors for Cylinders	4	

Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
AV3000-N03-5K02B-Z-A	SMC Air Regulator w/ Electric Shutoff Valve, 3/8" NPT, w/ Gauge	1
PCM10-125-03B	2 Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	1
MXQ16A-75Z	SMC Slide Table, 16mm Bore, 75mm Stroke	1
CXSJM10-30	SMC Compact Cylinder, 10mm Bore, 30mm Stroke	1
MGPL20-150Z	SMC Compact Guided Cylinder, 20mm Bore, 150mm Stroke	1
MHM-16D1	SMC Magnetic Gripper, 16mm Bore	1
HHB-182155	SMC Solneoid Valve Manifold	1
Other		
M150-34-6	Extra Large Machine Leveling Feet	4